

## **PACKING METHOD – LAMINATED MATERIAL**

The product, after inspection, is wound in a core to reach the target length of 100 yds, 10% of delivery shorter rolls are allowed.

Length measurement is measure on the inspection machine under tensions.

Tension is set to avoid possible permanent defects on the product, such as wrinkles.

Effective roll length should be:

± 1.5% lin. Meters for Dinamica Auto material

±2.5% lin. Meters for Dinamica Auto Stretch/Wide materials

The cardboard tube diameter is 3” – 6” depending on article.

For identification, one label must be attached to the outside of the roll (on the plastic cover) identifying shade, product and lot, a second label inside the core with all the information about the product, color, lot, meter/yardage, customer and production.

The nap direction is identified with labels as in the rolling direction card form.

The labels are in accordance of your requirements as per AIAG B-10 label guidelines.

The customer should not mix different lots coming from Sage during production process.

Color fluctuation: DE CIELAB  $\leq 1.7$  in comparison of OEM Master Sample approved.

Dinamica ® Quality Assurance Manager